



综合样本 CATALOGUE



MAUSER
S P E Z I A L

上工申贝（集团）股份有限公司
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上工申贝（集团）股份有限公司
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“毛瑟”品牌的历史里程碑
Milestones in the history of trademark “Mauser”

- 1812 The royal armaments factory in Oberndorf is founded
位于奥伯恩多夫的皇家军备制造厂成立
- 1872 Company founded by the Mauser brothers
毛瑟兄弟成立公司
- 1920 After world war one, the company expands its portfolio, inter alia to measuring devices and automobiles, like the Mauser Mono-Track-Car
第一次世界大战后，公司主要投资于测量仪器和汽车行业，比如毛瑟的单轨道汽车
- 1923 The first Mauser special sewing machine is introduced. (German Patent: DE 410 952)
German TM: 336 284 is established
第一台毛瑟特种缝纫机诞生。(德国专利号: DE 410 952)
德国商标336 284成立
- 1929 At the international exhibition in Barcelona, Mauser is awarded with the Grand Prix for its sewing machine Type BHE
在巴塞罗那的国际展览会上，毛瑟凭借缝纫机机种“BHE”被授予大奖
- 1950 The production of industrial sewing machines becomes part of IWK Augsburg AG “Mauser” introduces automatically lubricated coverlock sewing machines and the “Mauserlock-Armabwärts-Viernadel-Sechsfadenmaschine” (“Mauserlock” four needles six thread feed-off-the-arm machine)
工业缝纫机成为卡尔斯鲁厄奥格斯堡工业厂股份公司生产产品的一部分
毛瑟引进有自动供油功能的包缝和绷缝两用机和“Mauserlock” (四针六线曲臂机)

The trade mark “MAUSER SPEZIAL” is established (German TMs DE 618 326)
“MAUSER SPEZIAL” 商标成立。
(德国商标号: DE 618 326)
- 1975 The “MAUSER SPEZIAL” -product line is bought by G. M. Pfaff AG (today Pfaff Industriesysteme und Maschinen GmbH)
G. M. Pfaff AG 收购“MAUSER SPEZIAL”的产品线(现百福工业系统及机械有限责任公司)
- 2010 New Logo and TMs are introduced
European TMs: 9 928 805, 9 359 167
新的徽标和商标成立。
欧洲商标号: 9 928 805, 9 359 167
- 2013 SGSB Group Co. Ltd. takes over Pfaff
上工申贝(集团)股份有限公司收购百福公司
- 2016 New Logo and TMs are introduced
新的徽标和商标成立。



CATALOGUE

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自动缝制单元

AUTO SEWING UNIT

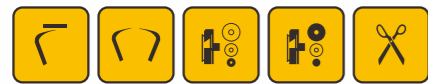
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ML 8126-CE4-BC

单刀剪线/Single Knife Thread Trimmer

ML 8126-CE4-BC/DC

双刀剪线/Double Knife Thread Trimmer



自动针距电脑平缝机

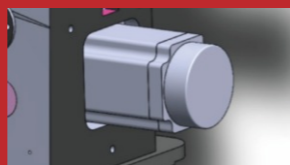
Automatic Stitch Computer Sewing Machine

采用一体型安装的直驱伺服控制系统，电机控制针距。具有自动剪线、自动倒缝、自动夹线、自动抬压脚功能，可选双刀刀剪线使剪线后残留的线头更短。广泛适用于各种衬衫、西服、裤子等服装的缝纫。目前可生产的机型有单刀、双刀剪线机型（DC）

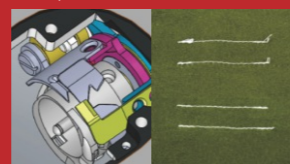
The direct drive servo control system with integrated installation is adopted, and the motor controls the stitch length. It has the functions of automatic thread trimming, automatic reverse stitching, automatic thread clamping, and automatic presser foot lifting. The double-action knife thread trimming is optional to make the remaining thread ends shorter after thread trimming. It is widely used for sewing various shirts, suits, pants and other garments. Currently available models are single pole and double pole thread trimmer (DC)



集成内嵌式的大屏操作面板，新增花样固缝功能，标配语音功能、USB功能，5V输出
Integrated built-in large-screen operation panel, new pattern fixing function, standard voice function, USB function, 5V output



采用电机控制针距，针距更加稳定，降低倒缝声音
The motor is used to control the stitch length, the stitch length is more stable, and the reverse sewing sound is reduced



可选双刀刀剪线设计（专利号201820740488.5），双刀刀剪线自动加密功能，线头长度3mm，不用人工修剪

Optional double-action knife thread trimming design (patent number 201820740488.5), double-action knives thread trimming automatic encryption function, thread length 3mm, no manual trimming



标配自动抬压脚和电子夹线功能
Equipped with automatic lifting foot and electronic clamping function

	剪线	M	H	倒缝	夹线	抬压脚	针距	针板	针	速度	噪音	尺寸	重量
ML 8126-AE4-BC	★	—	★	★	5	5.5/13	30.7	DBX1#14	5000	★	—	550	700X270X560 39/46
ML 8126-AE4-BC/DC	★	—	★	★	5	5.5/13	30.7	DBX1#14	5000	★	—	550	700X270X560 39/46
ML 8126-CE4-BC	★	—	★	★	5	5.5/13	30.7	DBX1#14	5000	★	—	550	700X270X560 38/45
ML 8126-CE4-BC/DC	★	—	★	★	5	5.5/13	30.7	DBX1#14	5000	★	—	550	700X270X560 38/45
ML 8126-AE4-CC	—	★	★	★	7	6/13	35	DBX5#18	4000	★	—	550	700X270X560 39/46
ML 8126-AE4-CCG	—	★	★	★	7	6/13	35	DBX5#18	4000	—	★	550	700X270X560 39/46
ML 8126-CE4-CC	—	★	★	★	7	6/13	35	DBX5#18	4000	★	—	550	700X270X560 38/45
ML 8126-CE4-CCG	—	★	★	★	7	6/13	35	DBX5#18	4000	—	★	550	700X270X560 38/45

注：标配为沪龙电控、步进电机、国产旋梭、自动剪线、自动倒回缝、自动抬压脚、电子夹线功能。A款为封闭式油盘，C款为开放式油盘。
Note: The standard configuration is Hulong electronic control, stepper motor, domestic rotary hook, automatic thread trimmer, automatic reverse sewing, automatic presser foot lift, and electronic thread clamp function. Type A is a closed oil pan, and Type C is an open oil pan

ML 8125-ME4-CJ

厚料进口标准旋梭/Heavy Material Imported Standard Hook

ML 8125-ME4-BJ

中厚料进口标准旋梭/Middle Heavy Material Imported Standard Hook



一体型自动剪线高速平缝机

Integrated Computerised Lockstitch Machine

具有自动剪线、倒缝、夹线、抬压脚功能，可选双刀刀剪线使剪线后残留的线头更短。广泛适用于各种衬衫、西服、裤子等服装的缝纫。

With function of Auto-trimmer, backtacking, tension, auto presser foot lifter, Optional function: Double motive knife, with shorter thread after thread trimming. Suitable for seam on shirts, trousers, etc.



中英双语操作界面可方便切换
With Chinese and English language



封闭式油盘设计，可以防止润滑油泄漏，减少润滑油的使用量
Sealed oil pan, avoid oil leakage, clean and durable



双刀刀剪线设计，在机针正下方剪断缝线，已申报专利
double motive knife cut design, cut the thread under the needle, patent



双刀刀剪线配合尾针自动加密功能，线头长度3mm，可以不用人工修剪
length of thread is only 3mm, no need to manually cut

	剪线	M	H	倒缝	夹线	抬压脚	针距	针板	针	速度	噪音	尺寸	重量
ML 8125-ME3-BJ	★	—	★	—	★	5	5.5/13	30.7	DBX1#14	5000	★	—	550
ML 8125-ME4-BJ	★	—	★	—	★	5	5.5/13	30.7	DBX1#14	5000	★	—	550
ML 8125-ME3-CJ	—	★	★	—	★	7	6/13	35	DPX5#18	4000	★	—	550
ML 8125-ME4-CJ	—	★	★	—	★	7	6/13	35	DPX5#18	4000	★	—	550
ML 8125-ME3-CJG	—	★	★	—	★	7	6/13	35	DPX5#18	4000	—	★	550
ML 8125-ME4-CJG	—	★	★	—	★	7	6/13	35	DPX5#18	4000	—	★	550
ML 8125-ME3-BJ/DC	★	—	—	★	★	5	5.5/13	30.7	DBX1#14	5000	★	—	550
ML 8125-ME4-BJ/DC	★	—	—	★	★	5	5.5/13	30.7	DBX1#14	5000	★	—	550
ML 8125-ME3-CJ/DC	—	★	—	★	★	7	6/13	35	DPX5#18	4000	★	—	550
ML 8125-ME4-CJ/DC	—	★	—	★	★	7	6/13	35	DPX5#18	4000	★	—	550
ML 8125-ME3-CJG/DC	—	★	—	★	★	7	6/13	35	DPX5#18	4000	—	★	550
ML 8125-ME4-CJG/DC	—	★	—	★	★	7	6/13	35	DPX5#18	4000	—	★	550

ML 8121-E00-BC

直驱/Direct drive

ML 8121-E01-BC

直驱单剪线/Direct drive, auto thread trimmer

一体型自动剪线平缝机
Integrated Automatic Thread Trimmer
Lockstitch Sewing Machine



Icon	(M)	(H)	Icon	mm	mm	mm	mm	mm	mm	mm	s.p.m	Icon	Icon
ML 8121-E00-BC	★	—	—	5	5.5/13	30.7	DBX1 #14	5000	★	—		—	—
ML 8121-E00-CC	—	★	—	7	6/13	35	DPX5 #21	3500	★	—		—	—
ML 8121-E00-CCG	—	★	—	7	6/13	35	DPX5 #21	3500	—	★		—	—
ML 8121-E01-BC	★	—	★	5	5.5/13	30.7	DBX1 #14	5000	★	—		—	—
ML 8121-E01-CC	—	★	★	7	6/13	35	DPX5 #18	3500	★	—		—	—
ML 8121-E01-CCG	—	★	★	7	6/13	35	DPX5 #18	3500	—	★		—	—

ML 8623-D00-B

直驱珠边机
Direct Drive Hand Stitch Sewing Machine

本产品为链式仿手工线迹，最适合于制作西服、衬衫、皮装、夹克、西裤等。

This machine is with imitation hand-made chainstitch, suitable for suit, shirts, leather clothing, jackets, trousers, etc.



线迹图
Stitch sample

停针位
Needle position

链式勾线结构
Chainstitch hooking line structure



Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon
ML 8623-D00-B	DPX5 14-18#	1	2,3,4,5	★	1	6-10	550	1400					

ML 9110-E04-BC

针送料/Needle Feeding

ML 9120-E04-BC

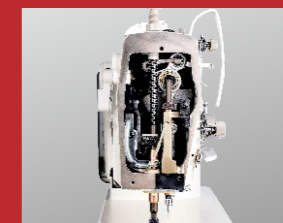
齿送料/Bottom Feeding



一体型微油自动剪线平缝机
Integrated Semi-oil Lubrication Automatic Thread
Trimmer Lockstitch Sewing Machine

本系列机型采用微油直驱结构，电控箱、操作面板、马达一体化的缝纫机。宽大的操作空间，并可升级选配内置抬压脚，防鸟巢装置提升缝纫性能，以适合各类高档衬衫、西服、羽绒、夹克、牛仔等缝纫。

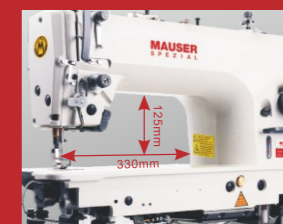
This serie is an integrated control box, panel, servo motor semi-oil lubricated sewing machines, with spacious operating room. Optional equipped as inset presser lifter, auto bird's nest prevention etc, that sews graceful, high-quality seams on many high grade fabric such as shirts, suits, jackets, down coats etc.



高精度针杆架
High accurate needle bar frame



针杆表面DLC处理 (选配)
DLC disposal needle bar(optional)



宽大的操作空间
Large operating clearance



梭芯止动器装置
Bobbin brake device

Icon	(M)	(H)	Icon	Icon	Icon	Icon	mm	mm	mm	mm	mm	s.p.m	Icon	Icon
ML 9110-E03-BC	★	—	★	★	★	—	33	4.5	5.5/13	DBX1 #14	5000	★	—	—
ML 9110-E03-CC	—	★	★	★	★	—	35	4.5	5.5/13	DPx5 #18	4000	★	—	—
ML 9110-E04-BC	★	—	★	★	★	★	33	4.5	5.5/13	DBx1 #14	5000	★	—	—
ML 9110-E04-CC	—	★	★	★	★	★	35	4.5	5.5/13	DPx5 #18	4000	★	—	—
ML 9120-E03-BC	★	—	—	★	★	—	33	5	5.5/13	DBx1 #14	5000	★	—	—
ML 9120-E03-CC	—	★	—	★	★	—	35	5	5.5/13	DPx5 #18	4000	★	—	—
ML 9120-E04-BC	★	—	—	★	★	★	33	5	5.5/13	DBx1 #14	5000	★	—	—
ML 9120-E04-CC	—	★	—	★	★	★	35	5	5.5/13	DPx5 #18	4000	★	—	—

MH 1641-E3-CCG

双同步/Top-bottom Feed

MH 1645-E3-CCG

三同步/Compound Feed



一体型上下复合送料厚料平缝机 Integrated Upper And Lower Compound Feed Thick Material Lockstitch Sewing Machine

本系列机型为一体型上下复合送料厚料平缝机。采用鲍麦克斯最新款一体电控，配备了强劲的750W驱动电机，具有自动剪线、自动夹线、自动松线等功能，适用于缝制箱包、沙发、皮革等中厚料、厚料并且线迹优美，同时还可选配自动抬压脚。

This series of models is an integrated upper and lower compound feed thick material lockstitch sewing machine. Adopt Powermax latest integrated electric control, equipped with a powerful 750W drive motor, with functions such as automatic thread trimming, automatic reverse sewing, automatic clamping, automatic loosening, etc., suitable for sewing bags, sofas, leather, tec. Thick material, thick material and beautiful stitches, and optional automatic presser foot lift.



搭载鲍麦克斯新款四代电控、电机，结构密闭防尘，起步快、停车稳

Equipped with Powermax new fourth-generation electric control and motor, sealed and dustproof structure, quick start and stable parking



集成内嵌式的大屏操作面板，外观更美观，操作更简便
Integrated embedded large-screen operation panel, more beautiful appearance and easier operation



压脚摆动轴内藏，气缸内置，配备电磁铁自动松线
Built-in sewing shaft of presser foot, built-in cylinder, equipped with electromagnet automatic thread release



新款压脚交互量调节结构，新款绕线器，优化设计、方便操作
New adjustment structure of presser foot interaction, new winding device, optimized design and convenient operation



新款自动标盘，避免缝纫时跑位，倒缝扳手前移，使用操作方便
New self-locking dials to avoid running out of position during sewing; backward wrench moves forward, easy to use and operate

	⚙️	Ⓜ️	Ⓜ️	Ⓜ️	Ⓜ️	Ⓜ️	Ⓜ️	Ⓜ️	Ⓜ️	Ⓜ️	Ⓜ️	Ⓜ️	Ⓜ️	Ⓜ️	Ⓜ️
MH 1641-E3-CCG	★	★	—	★	★	—	38	9	7/16	DPx17 #22	2200	—	★	750X300X650	48.5/58.5
MH 1645-E3-CCG	★	—	★	★	★	—	38	9	7/16	DPx17 #22	2200	—	★	750X300X650	48.5/58.5
MH 1641-E3-CCG/PAK	★	★	—	★	★	★	38	9	7/16	DPx17 #22	2200	—	★	750X300X650	48.5/58.5
MH 1645-E3-CCG/PAK	★	—	★	★	★	★	38	9	7/16	DPx17 #22	2200	—	★	750X300X650	48.5/58.5

备注：标配为鲍麦克斯电控，松线装置，国产旋梭，可选配进口旋梭。

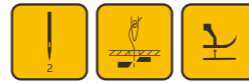
Remarks: The standard configuration is powermax electric control, thread release device, domestic rotary hook, and optional imported shuttle.

ML 9212-E00-CJG

直驱款/Direct Drive

ML 9232-E04-CJG

自动剪线款/Automatic Thread Trimming



一体型自动剪线双针平缝机 Integrated Double Needle Lockstitch Sewing Machine With Automatic Thread Trimming

机针与送布牙同步送料，可防止缝料滑移，对缝料的适应性强，线迹美观、整齐。适用于高质量的双线迹明缝和装饰缝工序，如衬衫、制服、大衣、女内衣、牛仔褲等中厚料、厚料的缝制，从事各种复杂繁琐的高难度工序，从而大幅度的提高工作效率。采用一体型安装的直驱伺服控制系统（耗电少可节电40%以上），具有自动剪线、自动倒缝、自动拨线、自动抬压脚等功能。采用微油自动润滑技术，机壳装有液面计，便于观察是否有油，并装有给油调节装置，停机时停止供油不漏油，清洁无污染。

The needle and the feed dog feed synchronously, which can prevent the sewing material from slipping, and has strong adaptability to the sewing material, and the stitches are beautiful and neat. It is suitable for high-quality double-stitch topstitching and decorative sewing processes, such as the sewing of medium and heavy materials such as shirts, uniforms, overcoats, women's underwear, jeans, etc., and engages in various complicated and difficult processes, thereby greatly improve work efficiency. It adopts integrated direct-drive servo control system (less power consumption can save more than 40%), with functions such as automatic thread trimming, automatic reverse stitching, automatic thread pulling, and automatic presser foot lifting. Using micro-oil automatic lubrication technology, the casing is equipped with a liquid level gauge for easy observation of whether there is oil, and is equipped with oil supply adjustment device. When the machine stops, the oil supply will not leak, clean and pollution-free.



新款剪线机构，剪线效果更好
New thread cutting mechanism, better thread cutting effect



牛仔厚料的缝制，线迹整齐美观
Sewing of thick denim material, neat and beautiful stitches



倒缝扳手左移，新款针距标盘、内嵌式操作面板、一体电控、USB装置（5V输出）
The reverse stitch wrench moves to the left, the new stitch length dial, the built-in operation panel, the integrated electric control, the USB device (5V output)



新款结构设计美观（松线电磁铁、自动抬压脚、倒缝电磁铁）
The new structure design is beautiful (loose thread electromagnet, automatic presser foot lifting, reverse sewing electromagnet)

	⚙️	Ⓜ️	Ⓜ️	Ⓜ️	Ⓜ️	Ⓜ️	Ⓜ️	Ⓜ️	Ⓜ️	Ⓜ️	Ⓜ️	Ⓜ️	Ⓜ️	Ⓜ️	Ⓜ️
ML 9212-E00-BJ	★	—	—	—	★	—	33.4	5	7/14	DPX5#16	2.4-15.9	3000			
ML 9232-E00-BJ	★	—	—	—	★	—	33.4	5	7/14	DPX5#16	2.4-15.9	3000	—		
ML 9212-E00-CJG	—	★	—	—	—	★	33.4	7	7/14	DPX5#22	2.4-15.9	3000	—		
ML 9232-E00-CJG	—	★	—	—	—	★	33.4	7	7/14	DPX5#22	2.4-15.9	3000	—		
ML 9212-E04-BJ	★	—	★	★	★	—	33.4	5	7/14	DPX5#16	2.4-15.9	3000	★		
ML 9232-E04-BJ	★	—	★	★	★	—	33.4	5	7/14	DPX5#16	2.4-15.9	3000	★		
ML 9212-E04-CJG	—	★	★	★	—	★	33.4	7	7/14	DPX5#22	2.4-15.9	3000	★		
ML 9232-E04-CJG	—	★	★	★	—	★	33.4	7	7/14	DPX5#22	2.4-15.9	3000	★		

注：E04标配为鲍麦克斯电控，进口旋梭、自动剪线、自动松线、自动拨线、自动倒缝、自动抬压脚、LED灯。

Note: The standard configuration of E04 model is Powermax electronic control, imported rotary hook, automatic thread trimming, automatic thread loosening, automatic thread pulling, automatic reverse stitching, automatic presser foot lifting, and LED lights.

MO 6141-EE4

一体电动四自动/Electric Integrated full auto

MO 6141-PE4

一体气动四自动/Pneumatic Integrated full auto



一体型电脑超高速包缝机 Integrated Computerised Super High Speed Overlock Sewing Machine

本机型是一体型电脑超高速包缝机，产品适用于中厚料到厚料的包边作业，配备了自动缝纫、自动抬压脚、自动吸线等功能，并可在全自动模式、半自动模式、普通模式中自由切换，以适应不同工序要求；同时，配备智能化的人机对话操作面板，使用更加人性化、便捷。

This model is a integrated fully automatic super high-speed overlock sewing machine. The product is suitable for overlock sewing of medium and heavy material. It is equipped with automatic sewing, automatic presser foot lifting, automatic suction etc. Automatic, Semi-automatic, normal mode freely switch to adapt to different process requirements; at the same time, equipped with intelligent operation panel, it is more convenient.



电控、气控（可选）
Electric or pneumatic for optional



三点光感
Three light sensors



一体电控（带语音）
USB充电装置
Integrated control box(with voice),
USB connection



LED及手动剪线
LED& manual

Model	★	✂	👉	📏	🔊	🔄	🧵	🧵	🧵	🧵	rpm	🔄	📏	📏
MO6131-EE4-043B04	★	—	1	3	—	0.7-2	4	3.8	5.5	6500	2	#11	550	
MO6141-EE4-243B14	★	—	2	4	2	0.7-2	4	3.8	5.5	6500	2	#11	550	
MO6151-EE4-353B16	★	—	2	5	3	0.7-2	5	4	5.5	6500	3	#14	550	
MO6151-EE4-353C16	★	—	2	5	5	0.7-2	5	4	7	6000	3	#18	550	
MO6131-PE4-043B04	★	★	1	3	—	0.7-2	4	3.8	5.5	6500	2	#11	550	
MO6141-PE4-243B14	★	★	2	4	2	0.7-2	4	3.8	5.5	6500	2	#11	550	
MO6151-PE4-353B16	★	★	2	5	3	0.7-2	5	4	5.5	6500	3	#14	550	
MO6151-PE4-353C16	★	★	2	5	5	0.7-2	5	4	7	6000	3	#18	550	

MO 6141-E00

直驱款/Direct drive

MO 6141-B00

直驱大柄电机款/Direct drive big handle motor



直驱超高速包缝机 Direct Drive Super High Speed Overlock Sewing Machine

本机型采用伺服电机直驱超高速包缝机，产品适用于中厚料到厚料的包边作业，如衬衫、西服、西裤、T恤、运动衫、夹克等。

This model adopts servo motor direct-drive super high-speed overlock sewing machine. The product is suitable for hemming operations of medium to heavy materials, such as shirts, suits, trousers, T-shirts, sports.



Model	✂	👉	📏	🔊	🔄	🧵	🧵	🧵	🧵	rpm	🔄	📏	📏
MO 6131-E00-043B04	—	—	1	3	—	0.7-2	4	3.8	5.5	6000	2	DC×27#11	550
MO 6141-E00-243B14	—	—	2	4	2	0.7-2	4	3.8	5.5	6000	2	DC×27#11	550
MO 6151-E00-353B16	—	—	2	5	3	0.7-2	5	4	5.5	6000	3	DC×27#14	550
MO 6151-E00-353C16	—	—	2	5	5	0.7-2	5	4	5.5	5500	2	DC×27#18	550
MO 6131-B00-043B04	—	—	1	3	—	0.7-2	4	3.8	5.5	6000	2	DC×27#11	550
MO 6141-B00-243B14	—	—	2	4	2	0.7-2	4	3.8	5.5	6000	2	DC×27#11	550
MO 6151-B00-353B16	—	—	2	5	3	0.7-2	5	4	5.5	6000	3	DC×27#14	550
MO 6151-B00-353C16	—	—	2	5	5	0.7-2	5	4	5.5	5500	2	DC×27#18	550

注：E款标配为速普电控、伺服电机；B款标配为速普电控、无轴承支撑大柄电机

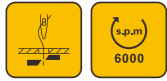
Note: Model E is equipped with Supu electric control and servo motor as standard; Type B is equipped with Supu electric control and no bearing support big handle motor as standard.

MO 5140-E00

直驱/Direct drive

MO 5140-E01

直驱单剪线/Direct drive, auto thread trimmer



一体型超高速（节能直驱）包缝机
Integrated Super High Speed
(Energy-saving Direct Drive) Overlock Sewing Machine

本机型是一体型超高速包缝机，直驱型的针杆机构，适用于工作服、睡衣、运动服等中厚布料拷边作业；电控与机头一体设计，节约空间，降低能耗。并可选配，剪线，抬压脚等各种扩展功能，提升缝纫性能。

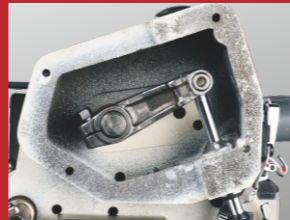
This model is an integrated energy-saving direct drive, super high speed overlock sewing machine. Direct drive needle bar is suitable for sewing uniform, pajama, sports wear etc. medium and heavy duty material. The design of integrated control system and machine body saves the room and lower down the energy consumption. Optional device of auto trimmer, auto presser lifter etc. can improve the sewing performance.



一体节能电机：高效，稳定
Integrated energy-saving motor:
efficient & stable



更好零件确保更高性能
More reliable spare parts ensure
higher performance



针杆直接驱动，吃厚性能好
Direct drive needle bar, higher
performance in sewing heavy duty.



标配LED灯，提升缝纫体验
Standard configured LED
Standard configured LED

Model	Icon 1	Icon 2	Icon 3	Icon 4	Icon 5	Icon 6	Icon 7	Icon 8	Icon 9	Icon 10	Icon 11
MO 5130-A00-043B04	—	1	3	0.7-2.0	3.6	4	5.5	6000	2	#11	
MO 5140-A00-243B14	—	2	4	0.7-2.0	3.6	4/6	5.5	6000	2	#11	
MO 5150-A00-353B16	—	2	5	0.7-2.0	3.6	5/8	5	6000	3	#14	
MO 5150-A00-553D16	—	2	5	0.7-2.0	3.6	5/10	5.5	5000	3	#18	
MO 5130-E00-043B04	—	1	3	0.7-2.0	3.6	4	5.5	6000	2	#11	
MO 5140-E00-243B14	—	2	4	0.7-2.0	3.6	4/6	5.5	6000	2	#11	
MO 5150-E00-353B16	—	2	5	0.7-2.0	3.6	5/8	5	6000	3	#14	
MO 5150-E00-553D16	—	2	5	0.7-2.0	3.6	5/10	5.5	5000	3	#18	
MO 5130-E01-043B04	★	1	3	0.7-2.0	3.6	4	5.5	6000	2	#11	
MO 5140-E01-243B14	★	2	4	0.7-2.0	3.6	4/6	5.5	6000	2	#11	
MO 5150-E01-353B16	★	2	5	0.7-2.0	3.6	5/8	5	6000	3	#14	
MO 5150-E01-553D16	★	2	5	0.7-2.0	3.6	5/10	5.5	5000	3	#18	

MI 5531-E0-01B56

一体直驱款/Integrated Direct Drive

MI 5531-E3-01B56

一体电动剪线款/Integrated Electric Thread Trimmer



电脑一体直驱平台式绷缝机
Computerized Integrated Direct Drive Flatbed
Interlock Stitch Machine

本系列机型为平台式绷缝机。平台式是适合于长片布料的缝纫。该系列机型 可分别选配多种附加装置、功能和扩展系列。

如盖缝、滚条缝、花边松紧带、下摆折边、自动剪线、自动抬压脚等功能。

This series of models is divided into two styles: platform type and barrel type. The platform type is suitable for sewing long pieces of fabric, and the tube type is suitable for sewing fabrics with cylindrical cuffs. This series of models can be equipped with various additional devices, functions and extended series.

Such as: cover seam, roll seam, lace elastic band, hem folding, automatic thread trimming, automatic presser foot lifting and other functions.



自动剪线
Automatic thread trimming



一体电控、USB充电、LED灯、
高效便捷
Integrated electronic control, USB
charging, LED lights, efficient and
convenient



剪线电磁铁
Electric trimmer device



线迹整齐美观
Neat and beautiful stitches

Model	Icon 1	Icon 2	Icon 3	Icon 4	Icon 5	Icon 6	Icon 7	Icon 8	Icon 9	Icon 10	Icon 11	Icon 12	Icon 13	Icon 14	Icon 15
MI 5531-E3-01B56	★	3	5	5.6	0.5-1.3	4.4	5.5	31	5000	2	UY128GAS 11#	550	670X470X650	49/57.5	
MI 5531-E3-02B56	★	3	5	5.6	0.5-1.3	4.4	5.5	31	5000	2	UY128GAS 11#	550	670X470X650	49/57.5	
MI 5531-E0-01B56	—	3	5	5.6	0.5-1.3	4.4	5.5	31	5000	2	UY128GAS 11#	550	670X470X650	41.5/54	
MI 5531-E0-02B56	—	3	5	5.6	0.5-1.3	4.4	5.5	31	5000	2	UY128GAS 11#	550	670X470X650	41.5/54	
MI 5531-E0-02B56/DN	—	3	5	5.6	0.5-1.3	4.4	5.5	31	5000	2	UY128GAS 11#	550	670X470X650	41.5/54	
MI 5531-E0-03B56	—	3	5	5.6	0.5-1.3	4.4	5.5	31	5000	2	UY128GAS 11#	550	670X470X650	41.5/54	

MI 5637-D0

直驱/Direct drive

电脑直驱自动剪线筒式绷缝机
Computerized Direct Drive Cylinder Bed Interlock Machine With Thread Trimmer

DD



	✂	✂	!	!	H	mm	mm	mm	(s.p.m)	!	!
MI 5637-D0-01B56	—	—	3	5	5.6	0.8-1.4	1.4-4.5	7	4500	UY128GAS 11#-14#	550
MI 5637-D3-01B56/ET	★	★	3	5	5.6	0.8-1.4	1.4-4.5	7	4500	UY128GAS 11#-14#	550
MI 5637-D3-01B56/PT	★	★	3	5	5.6	0.8-1.4	1.4-4.5	7	4500	UY128GAS 11#-14#	550
MI 5637-D3-01B64/ET	★	★	3	5	6.4	0.8-1.4	1.4-4.5	7	4500	UY128GAS 11#-14#	550
MI 5637-D3-01B64/PT	★	★	3	5	6.4	0.8-1.4	1.4-4.5	7	4500	UY128GAS 11#-14#	550

注：小方筒，筒形周长265mm Note: Circumference:265mm

MI 5630-D0-01B56

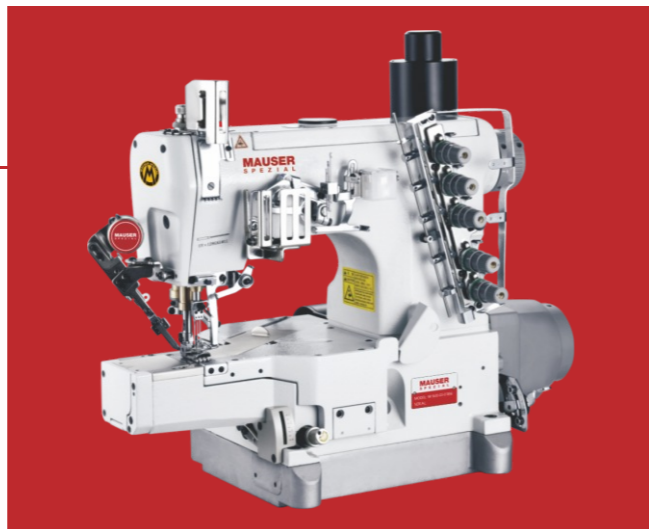
直驱/Direct Drive

MI 5630-D3-01B56

直驱自动剪线/Direct Drive Automatic Trimmer

直驱自动剪线筒式绷缝机
Direct Drive, Cylinder Bed Interlock Machine with Auto Thread trim

DD



	!	!	!	H	mm	mm	mm	(s.p.m)	!	!
MI 5630-D0-01B56	—	3	5	5.6	0.6-1.3	0.9-4.5	5.1	31	5000	UY128GAS 11#
MI 5630-D0-01B56/PU	—	3	5	5.6	0.6-1.3	4.5	5.1	31	5000	UY128GAS 11#
MI 5630-D0-35B56/LC	—	3	5	5.6	0.6-1.3	4.5	5.1	31	5000	UY128GAS 11#
MI 5630-D0-02B56/PU	—	3	5	5.6	0.6-1.3	4.5	5.1	31	5000	UY128GAS 11#
MI 5630-D0-02B56/EWB	—	3	5	5.6	0.6-1.3	4.5	5.1	31	5000	UY128GAS 11#
MI 5630-D0-35B64/LC	—	2/3	4/5	6.4	0.6-1.3	1.2-3.3	6	31	5000	UY128GAS 11#
MI 5630-D3-01B56	★	3	5	5.6	0.6-1.3	0.9-4.5	5.1	31	5000	UY128GAS 11#
MI 5630-D3-35B64/LC	★	2/3	4/5	6.4	0.6-1.3	1.2-3.3	6	31	5000	UY128GAS 11#

ME 1790-AS

梭织/Weavon material

ME 1790-AK

针织/Knitted material



高速电脑平头锁眼机 Computer-controlled, High-speed, Buttonholing Machine

本机型采用4200RPM的高速电机驱动和无油机头结构，配备了最新的可触摸液晶操作屏，搭载了USB扩展槽，并可缝制120MM规格锁眼，以及无须换刀的多次下刀功能。

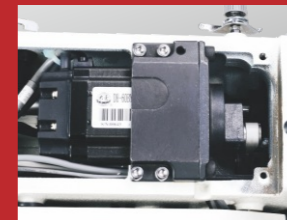
This model is equipped 4200RPM high speed servo motor and dry-head mechanism structure. In addition, this model comes with LCD touch panel, which installed USB port. 120mm buttonholing is available and with multi-cut function, which enable its no necessary to change cutter.



干式机头设计
Dry-head structure



带USB端口的触摸屏
LCD touch panel with USB port



电机切刀设计
Servo motor controlled cutter design



改进型冷却系统
Improved cooling system

	!	mm	mm	(s.p.m)	!	
ME 1790-AS	★	25	34.6	14	4200	DPX5 #11
ME 1790-AK	★	25	34.6	14	4200	DPX5KN #11
ME 1791-AS	★	70	34.6	14	4200	DPX5 #11
ME 1791-AK	★	70	34.6	14	4200	DPX5KN #11
ME 1795-AS	★	120	34.6	14	4200	DPX5 #11
ME 1795-AK	★	120	34.6	14	4200	DPX5KN #11

MB 1900-EB

一体直驱套结/Integrated direct drive bar tacking



高速电子套结机 (自动供油)

Computer - Controlled, High speed, Bartacking Machine (Automatic Oil Supply)

本系列机型具备自动剪线、自动抬压脚功能，全电子化设计大幅度提升了工作效率。封闭的轴承箱设计，即使在最高转速3000RPM运行下，仍具有很好的稳定性和震动性。在60×50mm的范围内，可选择多种套结花样。

This series of models has the functions of automatic thread trimming and automatic presser foot lifting, and the fully electronic design greatly improves work efficiency. The closed bearing box design still has good stability and vibration even at the maximum speed of 3000RPM. Within the range of 60×50mm, a variety of bar tacking patterns can be selected.



可升级至液晶操作面板
Can be upgraded to LCD operation panel



电子夹线器功能
Electronic clamp function



轴承箱采用全密封，全油润滑设计
The bearing box is fully sealed and fully oil lubricated



自动供油设计
Automatic oil supply design



标配LED灯、干式机头
Standard LED light, dry head

Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	
MB 1900-EA	★	★	—	★	40x30	41.2	0.1-10	14	DPX5 #14	3000	★
MB 1900-EB	★	★	—	★	40x30	41.2	0.1-10	14	DPX5 #14	3000	★
MB 1900-EC	★	★	★	—	40x30	41.2	0.1-10	14	DPX17 #16	3000	★
MB 1900-EE	★	★	★	—	40x30	41.2	0.1-10	14	DPX17 #16	3000	★
MB 1943-EB	★	★	—	★	40x30	41.2	0.1-10	14	DPX5 #14	3000	★
MB 1965-EB	★	★	—	★	60x50	41.2	0.1-10	14	DPX5 #14	2500	★

MB 1903-EK

节能直驱/Energy-saving, direct drive

高速电子钉扣机

Computer - Controlled, high speed, Lockstitch, Button Sewing Machine



Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon
MB 1903-EK	★	★	★	φ8-φ20	φ10-φ20	41.2	0.1-10	14	DPX17 #14	2500
MB 1903-EK/977	★	★	★	φ8-φ20	—	41.2	0.1-10	14	DPX17 #14	2500

ME 9820

电脑直驱圆头锁眼机

Electronic Direct-drive Eyelet Buttonholing Sewing Machine



产品规格 Specification	ME 9820-00	ME 9820-01
功能 Function	剪线装置仅剪切面线 Upper thread cutting only	剪线装置，剪切面线和底线 Upper thread and bottom thread cutting
缝切花样 Sewing pattern		
缝切长度 Sewing length	圆头钮孔8-60mm 直线钮孔5-60mm Eyelet hole:8-60mm Straight hole:5-60mm	圆头钮孔8-42mm 直线钮孔5-42mm Eyelet hole:8-42mm Straight hole:5-42mm
针距 Stitch pitch	0.5-2.2mm	0.5-2.2mm
针摆幅度 Stitch width	1.5-3.5mm	1.5-3.5mm
压脚高度 Presser foot height	16mm	16mm
流线加缝长度 Tape bar length	0-20mm	0-20mm
最高缝切速度 Highest speed	2500r/min	2500r/min
先/后切刀方式 cutting & trimming priority selection	点触切换方式 fingertouch selection	点触切换方式 fingertouch selection
缝切形状变更 Sewing pattern	程度切换方式 Program selection	程度切换方式 Program selection
机针规格 Needle	Dox558nm80-120(schmtez558)	Dox558nm80-120(schmtez558)

ME 1781-DS

高速平头锁眼机
High-speed Lockstitch Straight Button Holing Industrial Sewing Machine



具有内置伺服电机直接驱动, 微电脑控制变速记止动, 具有自动上针位, 自动剪线功能, 优化机械结构, 性能稳定, 振动轻、噪音小、耗能低是本机的优越性。适用于各种针织、棉纺、化纤等织物的扭孔缝锁、薄料、中厚料均宜缝制。

Adopted built-in servo motor direct drive, microcomputer controlled speed and stop-action, with automatic needle position, automatic cut-thread functions, optimizing the mechanical structure, stable performance, low vibration, light noise, the low. Suitable for a variety of knitting, cotton, chemical fabrics such as, thin material, even the thick material.



Icon	Spec	Icon	Icon	Icon	Icon	s.p.m
ME 1781-DS	DPX5 11-14#	22	2.5-4	—	12	3300
ME 1781-DS/AK	DPX5 11-14#	22	2.5-4	★	12	3300
ME 1782-DK	DPX5 11-14#	33	2.5-5	—	12	3300
ME 1783-DNV	DPX5 11-14#	40	2.5-5	—	12	3300
ME 1781-BS	DPX5 11-14#	22	2.5-4	—	12	3600

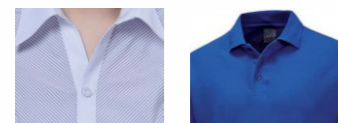
MB 1377-E1/AK

直驱单线环缝钉扣机
Direct Drive Button Attaching Machine



本机防止脱线机能设为标准装备 (OFF/NO) 使缝制效果更结实, 美观。只需要调节操作杆就可以简单切换 □ 和 X。

This machine prevents the off-line being set as standard equipment (OFF/NO) to make the sewing effect stronger and more beautiful. Adjusting the lever could switch between □ and X simply.



线迹图
Stitch Sample



Icon	Icon	Spec	Icon	Icon	Icon	Icon	s.p.m
MB 1377-E1/AK	⊕ ⊕ ⊕	TQX1 14#-20#	8/16/32	10-28	★	9	1500
MB 1373-E1/AK	⊕ ⊕ ⊕	TQX1 14#-20#	8/16/32	10-28	★	9	1500
MB 1377-A0	⊕ ⊕ ⊕	TQX1 14#-20#	8/16/32	10-28	—	9	1500
MB 1373-A0	⊕ ⊕ ⊕	TQX1 14#-20#	8/16/32	10-28	—	9	1500

MB 4300-DB MB 4380-DK



高速电子套结机/钉扣机
Computer- Controlled, High Speed
Bartacking Machine/ Button Stitch Machine

本4300/4380系列机型, 在最高转速3200RPM (4300系列)、2700RPM(4380系列) 运行下, 具有耗电少、低噪音、低震动和超强的使用寿命、清洁缝线等特点, 使操作人员感觉舒适、不易疲劳, 且维护更方便。从内衣面料到牛仔面料, 都能保证稳定的线迹和切线性能, 实现各种材料的美观缝线。业内最快循环时间, 实现高生产效率。

4300系列适用于中厚料、厚料的缝纫, 主要应用于服装行业中的各种男女装、牛仔布、针织物、女士内衣、箱包类, 在40mmx30mm的范围内, 可以选择89种套结花样。

4380系列适用于各种衣物的纽扣缝制, 缝制纽扣外径尺寸为8-30mm;缝制纽扣的缝制区域为6.4-6.4mm, 可以选择49种钉扣花样。

This 4300/4380 series model has the characteristics of low power consumption, low noise, low vibration and super long service life, clean sewing etc. under the maximum speed of 3200RPM (4300series) and 2700RPM (4380series). Feel comfortable, not easy to fatigue, and easier to maintain. From underwear fabrics to denim fabric, it guarantees stable stitching and tangential properties, and achieves beautiful sewing of various materials. The fastest cycle time in the industry to achieve high production efficiency.

4300 Series suit for the sewing on medium to heavy material, can be widely use for general garments, jeans, knits fabric, suit case and bag. It has 89 patterns with a working area of 40*30mm.

4380 Series suit for sewing the button with a diameter from 8 to 30mm, the sewing area of the sewing button is 6.4-6.4mm, with 49 built-in pattern.

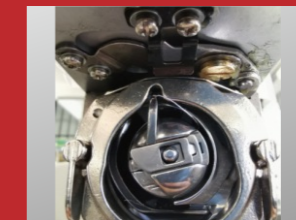
Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon
MB 4300-DA	★	★	★	40X30	—	0.05-12.7	17	DPX5 #11	3200	★	550	715X450X550	67/64					
MB 4300-DB	★	★	★	40X30	—	0.05-12.7	17	DPX5 #14	3200	★	550	715X450X550	67/64					
MB 4300-DC	★	★	★	40X30	—	0.05-12.7	17	DPX17 #19	3200	★	550	715X450X550	67/64					
MB 4380-DK	★	★	★	6.4X6.4	6.4X6.4 (纽扣外径8-30mm)	0.05-12.7	13	DPX17 #14	2700	★	550	715X450X550	67/64					



MB 4380-D款 电子钉扣机
Electronic button stitch machine



针杆无油方式实现清洁缝制
Adopted Non-oil lubricated needle bar parts for clean sewing



改善剪线系统, 有效防止在缝制开始时出现鸟巢状线迹, 进一步提高缝制品质
Improve the cutting system, avoid the birds nest, further improve sewing quality.



转速可达3200针/分钟, 行业内最高, 有利于提高生产效率
Working speed up to 3200 RPM for a higher working productivity

MZ 2290-D3-SR
MZ 2290-D3-SS



电脑直驱高速曲折缝
Computerised High-speed Zigzag Machine

本机为电脑直驱型曲折缝纫机，具有自动剪线，自动拨线，自动倒回缝，并可扩展自动抬压脚功能。机型内置350多种曲折花样，适用于各种女士文胸，内衣等加固和修饰缝纫作业。

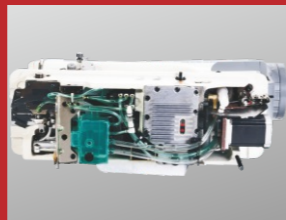
This model is computer-controlled, direct-drive zigzag machine which has the function of auto thread trimmer, auto thread wiper, auto bar-tacking and optional for auto presser lifter. More than 350 patterns has been loaded in the machine which suitable for varied decorative and bar tacking sewing for ladies' bra, underwear etc.



内置350多种花样
Loaded more than 350 patterns



步进电机送料系统(仅限于SR)
Stepping motor feeding system
(Available in SR)



微油润滑系统
Semi oil lubrication system



镜像缝功能
Mirror inversion switch

MZ 2290-D3-SS	★	★	★	33.3	5	8	5.5/10	DPX5#11	4500	
MZ 2290-D3-SR	★	★	★	33.3	5	8	5.5/10	DPX5#11	4500	

MZ 2280



高速单针曲折缝
High-speed, 1-needle, Lockstitch,
Zigzag Stitching Machine

本系列机型是高速曲折缝，在一步两点，三步四点模式中可以自由切换，使用内衣，文胸等服饰缝纫。并可配备自动剪线，自动倒回缝，自动拨线，自动抬压脚等功能。

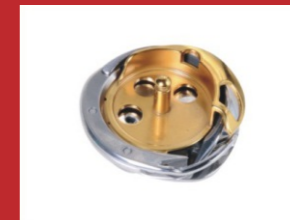
This model is a high-speed zigzag stitching machine. The function of one step two points and three step four points function can be switched freely. It suitable for sewing underwear, bra etc. Auto thread trimmer, auto bar tacking, auto thread wiping, auto presser lifter etc. Function is available in this model.



一步两点，三步四点可切换
Switch for 1 step 2 points,
3 step 4 points



缝纫摆幅调节
Sewing width dial



高品质旋梭
High quality hook



高品质剪刀
High quality thread trimmer

MZ 2280-D1	★	★	★	33.3	2.5	8	5.5/10	DPX5 #11	4000	
MZ 2280-D1/EF	★	★	★	33.3	2.5	8	5.5/10	DPX5 #11	4000	
MZ 2280-A0	—	—	—	33.3	2.5	8	5.5/10	DPX5 #11	4500	

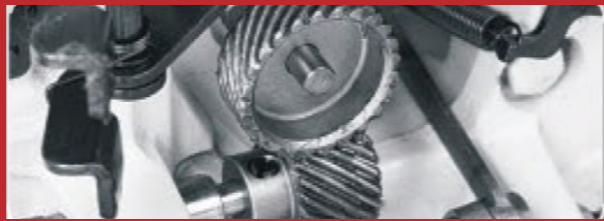
MZ 2100-D0-93



中速曲折缝缝切机 Medium Speed Zigzag Stitch Sewing Machine

可在薄、中、厚料上做直缝、曲缝、绣花、拼缝、套结缝、包边缝、拉链缝、包梗缝、花纹等。针位可左、右、中调节，能形成绚丽多彩的装饰图案。内置式绕线器。反向送料机构。适用于胸罩、内衣裤、手套、服装、皮件、箱包行业的薄、中厚料装饰缝切。线迹美观大方，是各行业重要的花色机种。倒顺针机构、运转平稳、操作方便。

Can be used for straight stitching, zigzag stitching, embroidery, patch stitching, bar tacking, overlock stitching, zipper stitching, stalk stitching, and patterns on thin, medium and thick materials. The needle position can be adjusted to the left, right, and middle, which can form colorful decorative patterns. Built-in winding device, reverse feeding mechanism. Suitable for decorative sewing of thin and medium-thick materials in bra, underwear, gloves, clothing, shoes and hats, leather goods, and luggage industries. The stitches are beautiful and generous, and it is an important model in various industries. Reverse clockwise mechanism, stable operation and convenient operation.



Icon	L	M	H	Stitch	mm	mm	DBX	s.p.m	Icon	Icon	kg
MZ 2100-D0-33	★	★	—	5	6/10	8	DBX5	1800	S	615X270X515	22.5/27.5
MZ 2100-D0-43	★	★	—	5	6/10	10	DBX5	1800	S	615X270X515	22.5/27.5
MZ 2100-D0-53	★	★	—	5	6/10	8	DBX5	1800	S	615X270X515	22.5/27.5
MZ 2100-D0-63	—	—	★	5	6/10	10	DBX5	1800	S	615X270X515	22.5/27.5
MZ 2100-D0-93	★	★	—	5	6/10	8	DBX5	1800	S	615X270X515	28/28

ML 8140-E04-BC

一体型自动剪线平缝机带侧切刀 Integrated automatic thread trimmer lockstitch machine with side-cutter

- 1.切布锋利，整齐，可通过更换不同规格的针板而得到不同的切布宽度，以满足不同的需求。
- 2.内置式专业直驱伺服电机，起缝、停车迅速；停针定位准确，提速快。
- 3.配有自动剪线装置及自动倒缝装置，使剪线和倒缝更加快捷、方便。
- 4.采用封闭式的档屑槽，保证在缝制中旋梭部位的清洁，从而保证产品的品质。

1. Cheb sharp, clean, and can switch to different gauge needle plate and get a different cloth widths to meet different needs.
2. But-in professional direct-drive servo motor, from the seam, stop quickly, stop needle positioning accuracy, fast speed.
3. Equipped with automatic thread trimmer and automatic reverse feed device, so cutting line and sew faster and more convenient.
4. The use of closed block flutes, ensuring sewing bobbin area clean, thus ensuing product quality.



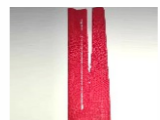
兄弟款切包一体
Brother Type Cutting
And Binding Tape
Integration



重机款切刀结构
Juki Type Cutting
Structure



内置抬压脚
Inner Presser Foot
Lift



线迹图
Stitch Sample



Icon	Spec	Icon	Icon	Icon	Icon	mm	mm	s.p.m	
ML 8140-E03-BC/AK	DBX1 11-18#	★	★	—	—	3/4, 5/8, 3/8	5	4-9	4500
ML 8140-E03-BC	DBX1 11-18#	★	★	—	—	3/4, 5/8, 3/8	5	4-9	4500
ML 8140-E00-BC	DBX1 11-18#	—	—	20-40	—	—	5	4-9	4000

MH 1441-E3-CCG/AK

电脑直驱厚料上下复合送料平缝机 Heavy Duty Top And Bottom Feed Computerized Lockstitch Sewing Machine

适用于缝制中厚料，例如纺织品、皮革、聚乙烯、合成物等。适合缝制箱包、手机套、遮篷、口袋、皮衣、沙发、商标等。

For sewing meduim & heavy duty materials such as textile, leather, vinyl, and various synthetics fabrics, ect. Suitable for sewing products as suitcase, sail, tens, luggage bags, leather clothes, leather products, etc.



线迹图
Stitch Sample



外置抬压脚电磁铁
Outer Presser Foot Lifter
Magnetic Solenoid



牙齿压脚双同步
Feed dog and presser
foot compound feed



Icon	Spec	Icon	Icon	Icon	Icon	mm	mm	s.p.m
MH 1441-E3-CCG/AK	DPX17 14-22#	2	★	—	—	8	6-13	3500
MH 1441-E3-CCG	DPX17 14-22#	2	★	—	—	8	6-13	3500
MH 1441-E0-CCG	DPX17 14-22#	2	★	—	—	8	6-13	3500
MH 1441-A0-CCG	DPX17 14-22#	2	★	—	—	8	6-13	3500

MC 9270-D-B264/2P

直驱双针/三针机械式内置上下拖轮埋夹机 (胶轮)
Direct-drive Two/Three Needles Feed-off-the-arm
(with Inside Rubber Puller)

- 1.悬臂筒型的特殊结构特别适合袖、裤等筒型部的拼接缝纫。
- 2.内置式上下塑胶拖轮,使线迹更加平整,拉料更加同步。
- 3.外置式上下拖轮装置更好的拉动布料适应过厚布料。

用途: 适用于男装、女装、衬衫、工作服、休闲裤、雨衣等缝纫。

- 1.The special structure of cantilever tubular is especially suitable for sleeves, trousers and such kind of caliber things joint sewing.
- 2.Interiorly mechanical puller system bracing-connected with main shaft(without puller box),make the feeding corresponding even more.
- 3.Exteriorly equipped with up-down puller system,suitable for Medium-thick material.

Usage:

It is suitable for Men's Suit, Suit-Dress, Shirts, Work Suits, Jeans, Tent, Raincoats, etc.



线迹图(9270) Stitch Sample 橡胶拖轮(9270) Rubber Puller 铁拖轮(9280) Iron Puller 9270(PS)



Model	Spec	Needles	Presser	Stitch	Stitch Length	Stitch Width	Stitch Density	Stitch Type	Speed (s.p.m)
MC 9270-D-B264/2P	TVX64 11-16#	2	4	¼, ⅜, ½	1.2-5.2	12	★	4000	
MC 9270-D-B264/PS	TVX64 11-16#	2	4	¼, ⅜, ½	1.2-5.2	12	★	4000	
MC 9280-D-C364/PU	TVX5 16-18#	3	6	¼, ⅜, ½, ⅝, ¾	1.2-5.2	12	⊙	4000	
MC 9280-D-C364/2P	TVX5 18-21#	3	6	¼, ⅜, ½, ⅝, ¾	1.2-5.2	12	★	4000	

ML 8520-E00-B/PU

三针直驱链式缝纫机
Direct Drive Three Needle Chainstitch Sewing Machine

本机反应灵敏,定位准确;送布牙和后托轮同步送料,使布料更加平整,送料更顺畅。连杆式送料机构针杆挑线,弯针勾线形成三线链式及线迹。在固定式防护机构再加可动式防护机构,能有效防止勾线运动中的断线,跳针等现象。适用于牛仔裤侧缝,床上用品及薄形包装,装饰缝及衬衫,袖子,西裤缝合等。

This machine adopts built-in direct drive motor, direct drive, sensitive response, accurate positioning; cloth feeding teeth and supporting wheel synchronous feeding, make the fabric more smooth, feeding more smoothly. Connecting rod feeding mechanism of needle thread take-up, looper thread forming a double chain and stitch. In the fixed protection mechanism and dynamic protection mechanism, can effectively prevent the hook line in the motion of the thread, skipping phenomenon. Used jeans side seam, beddings thin package, decorative and shirt, sleeves, pants sutur.



铁拖轮 Iron puller 橡胶拖轮 Rubber puller 线迹图 Stitch sample



Model	Spec	Needles	Presser	Stitch	Stitch Length	Stitch Width	Stitch Density	Stitch Type	Speed (s.p.m)
ML 8520-E00-B/PU	TVX7 9-20#	5-10	4	6	30	6.4	3	4000	550
ML 8420-E00-B	TVX7 9-21#	5-10	4	4	30	6.4	2	4000	550
ML 8520-E00-B	TVX7 9-20#	5-10	4	4	30	6.4	2	4000	550
ML 8320-E00-B	TVX7 9-20#	5-10	4	2	30	—	1	4000	550

MM 1120-D0/PU

十二针直驱平台式勾针纵向双重环缝链式缝纫机
Direct Drive Flat Bed 12-needle Chainstitch Sewing Machine
With Elastic Device



选配功能:

PL-贴条装置 PS-松紧装置 PQ-上线普通线,下线普通线和松紧线
PTV-打折装置 PSM-打揽装置 PSSM-松紧和打揽装置

Optional function:

PL-for tape attaching PMD-for elastic device
PQ-for normal upper thread,normal lower elastic bottom thread
PTV-for shirring PSM-for smocking PSSM-for smocking and elastic



Model	Spec	Needles	Presser	Stitch	Stitch Length	Stitch Width	Stitch Density	Stitch Type	Speed (s.p.m)
MM 1120-D0/PU	UOX113#14	12	24	¾, 1, 1½	5	10	4000		
MM 1120-D0/PL	UOX113#14	12	24	¾, 1, 1½	5	10	4000		

MM 2040-D0/PMD

直驱半筒式四针弯针纵向双重环链缝缝机
Direct Drive Cylinder Bed 4-needle Sewing Machine With
Elastic Attaching Device



全自动给油,勾针纵向运动机械多针双重链式缝,半筒型缝台,利于圆筒型衣物之缝纫,更方便操作,扣压式针距调整方式,调整简便快捷。适用于短裤、运动短裤等上松紧带用,平松紧带、环状松紧均可使用。

Automatic oiling,with longitudinal moving looper mechanism,multi needle double chainstitch machine Half cylinder bed, specially suitable for sewing on cylinder clothings and easy to be operated. Needle guage adjusted by button, with high efficiency and easy operation. Suitable for attaching elastic tape, waist of trunks, boxers, etc, for both circle and plain elastic.



PMD 松紧带装置 Elastic Device PTV 打褶装置 Shirring Device 筒型周长420mm Cylinder circumference 420mm



Model	Spec	Needles	Presser	Stitch	Stitch Length	Stitch Width	Stitch Density	Stitch Type	Speed (s.p.m)
MM 2040-D0/PU	DVX57#14	4	8	¾, 1, 1½, 1-¼, 1-½	8	5	4500		
MM 2040-D0/PSF	DVX57#14	4	8	¾, 1, 1½, 1-¼, 1-½	8	5	4500		

MM 1020-D0-LP

直驱双针平台型弯针横向双重环缝带刀裤耳机
Direct Drive Double Needle Belt-loop Sewing Machine With Knives



- 1.双针，带前切刀，带后拖轮，缝裤耳用。
- 2.裤耳宽度：8mm-18mm
- 3.可选针位：1/4mm

- 1.Double needles,with front cutter,and back puller,for belt loop making.
- 2.Belt loop width:8mm-18mm
- 3.Optional gauge set:1/4mm



Icon	Spec	X	mm	inch	mm	mm	s.p.m
MM 1020-DO-LP	UYX128GAS 14-18#	2	3	1/4	8	5	4500
MM 1020-AO-LP	UYX128GAS 14-18#	2	3	1/4	8	5	4500

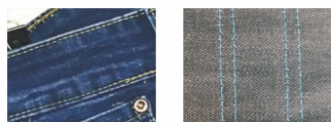
MM 1040-D0-WB/PU

直驱平台型弯针横向双重环缝链式裤腰缝切机
Direct Drive Flatbed Chainstitch Waist Band Machine



- 1.适用于从中厚料到厚料使用，牛仔的卷边裤、上腰、上松紧等车缝。
- 2.独自开发的后拖轮能保证高速运转时送布均衡，线迹美观。

- 1.Suitable for Jeans fold sewing,wastiband attaching and elastic attaching,etc. from mid to heavy duty material.
- 2.Rear puller can make sure of steady cloth feeding and perfect stitches at a high speed.



Icon	Spec	X	mm	inch	mm	mm	s.p.m
MM 1040-D0-WB/PU	TVX5 21#	4	8	1/4-1-1/4, 3/16-1-	10	5	4500
MM 1040-D0-WB/PR	TVX5 21#	4	8	1/4-1-1/4, 3/16-1-3/16	10	5	4500
MM 1040-D0-WB/PRD	TVX5 21#	4	8	1/4-1-1/4, 3/16-1-3/16	10	5	4500

MT 1380-S/L

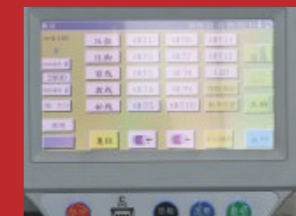
激光切割/Laser cutting



全自动智能模板机 Automatic Template Pattern Sewer

本机功能多样，广泛应用羽绒服，西装，拉链衫，玩具等缝制。具有傻瓜式操作，带有智能自动模板识别功能！前所未有的降低了工人的熟练要求，并且可以一人多机，循环生产不会浪费时间！图形编辑简单方便，可以通过手动读取图形直接编程。

This model has many functions which covers for sewing down clothes, suits, leisure clothes with zip,tool etc. Foolproof operation with one touch start. Automatic template identity also is equipped. Highly reduced skillness demand of operator. One operator can operates several machine that highly increase the efficiency. Patterns can be easily edited and read.



简便易操作的大型彩色液晶显示触摸屏
Large LCD touch screen with simple and easy operation



条码识别功能，最高储存999种花样
Bar code identity function,999 patterns restored



X向无限缝制
Infinite sewing in the direction of X-axis



编程简单方便,可用U盘录入
Patterns can be edited easily and read directly from USB

型号	Model	MT 1380-S/L
最高缝速	Max sewing speed	2800 rpm
线迹长度	Stitch length	0.5-12mm
缝切面积	Sewing area	X1250 x Y840mm
程序输入装置	Program input device	U盘或电脑数据线连接
旋梭	Rotary hook	2倍大旋梭 1.6倍大旋梭
程序记忆载体	Program memory carrier	EPROM
使用机针	Needle type	DPX5 7-23#
图案储存	Number of sample	999
可同时识别模板个数	Possible to identify the	999
机器尺寸	Machine volume	225X134X135mm
重量	Weight	625/490kg

MP 3020-H80

电子花样机
Programmable Pattern Sewer



MP 3020-H80	300X200	★	0.05-12.7	22	35	DPX17 #16-#23	2700	★	750W

MP 1310-H80 MP 2210-H80

电子花样机
Programmable Pattern Sewer



MP 1310-H80	130X100	★	0.05-12.7	22	35	DPX17 #16-#23	2700	★	750W
MP 2210-H80	220X100	★	0.05-12.7	22	35	DPX17 #16-#23	2700	★	750W

MS 0571 MS 0574 MS 0591



直驱一体式高速罗拉车系列 Integrated Direct Drive Postbed Roller Feeding Machine

- 完全电器控制，无需压缩空气
- 驱动：直驱式电机和集成一体式电控
- 新的配套零件采用了优化的运动学原理，保证了高端的缝纫效果
- 易调的剪线装置使剪线后的线头很短
(适用最大缝线规格至15/3Nm的合成纤维线)
- 安全离合器用于旋梭保护
- 整合式机头LED灯能为缝纫区域提供最佳照明
- No compressed air required, all electronic control
- Drive: direct drive motor and integrated control box
- Optimized kinematics with new part sets guarantee top sewing results
- Easily adjustable thread trimmer for short thread ends (up to 15/3 syn.)
- Safety overload clutch for hook protection
- LED sewing light, creates optimum illumination of the sewing area



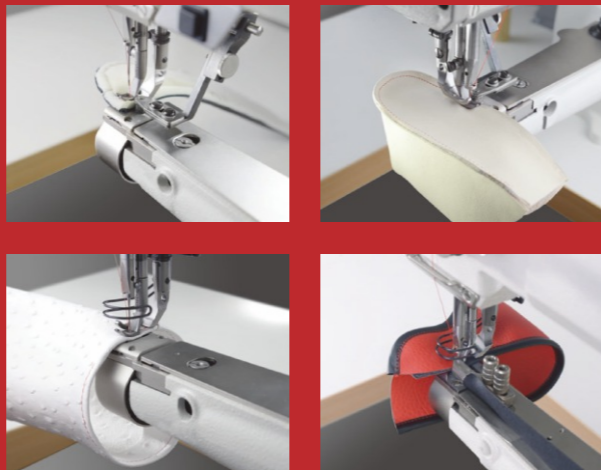
	线迹类型 Stitch type	最高转速 Max sewing speed	滚轮压脚直径 Roller presser dia.	机头下部工作空间 Clear workspace	机器底板尺寸 Bedplate dimensions	立柱高度 Postbed height	滚轮压脚下的间隙 Clearance under roller presser	机针型号 Needle System	马达电源 Power supply	马达功率 Motor power
MS 0571	301 锁缝	机型B: 3000针/分 机型C: 2000针/分	标准: 30mm 可选: 25mm	260*290mm	518*177mm	180mm	7mm (膝提) 10mm (自动抬压脚)	134	230V, 50 to 60 Hz	600W
MS 0574	301 锁缝	机型B: 3000针/分 机型C: 2000针/分	标准: 30mm 可选: 25mm	260*290mm	518*177mm	180mm	7mm (膝提) 10mm (自动抬压脚)	134-35	230V, 50 to 60 Hz	600W
MS 0591	301 锁缝	机型B: 3000针/分 机型C: 2000针/分	标准: 30mm 可选: 25mm	260*290mm	518*177mm	180mm	7mm (膝提) 10mm (自动抬压脚)	134	230V, 50 to 60 Hz	600W

MC 2335



工业和手工用臂式缝纫机 Cylinder Bed Union Feed Lockstitch Machine

- 应用于筒式的或者附着于针织上的物品。
- 在皮革业，包，皮革艺品的标准缝纫。
- 鞋子，皮革服装，人造皮革或者纺织袋子的包边。
- 筒式缝纫，如包，手提箱，室内装潢品等。
- Working on tubular or pre-attached articles .
- Standard sewing work on leather wear, bags and leathercraft articles .
- Binding of shoes and leather wear with leather-, imitation leather- or textile tape.
- Piping work on bags, suitcases and upholstery.



	Mode								
		-900/52	-911/97**	-911/97**	-2/27	-6/01	-17/01-650/03	-39/21*	-40/64*
MC 2335	B				X	X	X	X	X
MC 2335	B	★	★	★	X	X	X	X	X

组合式缝纫，有小套工具装备，可以安装于机器前臂。
 For portfolio work, A smaller version of the kit (part set is smooth). Ruler mounted on the forearm.

普通缝纫，工作的标准部件配置
 For general sewing. Standard form of the kit.

用于包边缝纫，90度角送布装置，安装于筒口。
 For binding operations, 90 ° tape feeder, attachment on swing- mounted carrier mounted (without binder).

用于包边缝纫时，两个折边好后，使用90度角送布装置，安装在可缩进的支架上。
 For binding operations, both edges folded in, 90 ° tape feeder, attachment on swing-away carrier mounted.

筒式缝纫在两层厚度的织物上，导管装置可取消，附件固定，可用于针距2.5mm，或最宽为4.5mm针距。
 Sewing in piping between two material plies, piping guide retractable, attachment fixed. Available as N 2.5 (stitch length max. 2.5 mm) or for max. stitch length of 4.5 mm.

MC 2337

上下同步送料臂式缝纫机 Cylinder-bed Sewing Machine With Drop Feed And Variable Top-feed

- 人体工学设计
- 衣服袖子无困难的缝制
- 使用脚踏
- 成熟的应用程序保证高质量的缝制
- 高聚集强度
- 可锁定最大容量
- 使用大旋梭，减少更换梭心次数
- State-of-the-art, ergonomic design.
- Trouble free sewing-in of sleeves, with full nesscontrol using the foot pedal
- High sewing quality due to an even application of fullness.
- High gathering intensity.
- Limitation of the desired maximum gathering value
- Fewer bobbin changes when using large hook



MH 1295 MH 1296

综合送料单/双针高台车 Single-needle And Two Needle Lockstitch Postbed Sewing Machine With Unison Feed

- 缝制区域清晰可见。
- 立柱式缝台可以在启动或关闭机器前后，更好的处理不同形状布片。
- 由于针距行程可达到7mm宽度，在缝纫交叉叠布缝时，不会有送布难问题。
- 可以在不同缝制布料上，缝制线迹准确而稳定。缝线可以使用15/3合成线。
- 简单机械系统可以确保更好的缝制性能。
- 内置绕线器，操作可视度更好。
- 立式大旋梭，可以比普通旋梭大60%的储线能力。
- 机器里带有易于操作的，可过载保护的，标准离合器保护旋梭。
- Unobstructed view of the stitching area.
- The postbed design is ideal for handling shaped parts before or after they are closed.
- Trouble-free stitching over cross-seams with no difference in stitch length, due to the alternating top feed with 7 mm stroke.
- Accurate and consistent stitch formation on all materials, up to thread sizes of 15/3-ply, synth.
- Uncomplicated mechanical system guarantees perfect Function.
- Built-in bobbin winder within operator' s view.
- Large vertical hook with 60% more thread capacity than conventional hooks.
- Protection of the hook against thread jamming by built-in and easy -to-handle overload clutch as standard equipment.



MH 1243
MH 1244
MH 1293
MH 1294



单/双针平车和高台车 (制鞋用)

Single- And Double Needle flat Bed- And Postbed Machine For The Shoe Industry

现代人体功率学的工业设计。经证实的齿带传动已相当可靠。立式大旋梭可增加60%的缝线量,以减少更换梭芯次数。机器里带有易于操作的,可过载保护的,标准离合器保护旋梭。1243和1244旋梭可自动润滑。易调节各种不同的线迹长度。可见的内置绕线器。保养简单容易。整个系列零件相似。由于特有的运动原理和线芯开关器,使针迹特别美观。

Modern, ergonomic industrial styling. Proven, positive power transmission by toothed belt Drive. The large vertical hook with 60% more thread capacity reduces the number of bobbin changes. Hook protected by an easy-to-operate overload clutch incorporated in the machine as standard. Automatic hook lubrication on 1243 and 1244. Easy-to-set, infinitely variable stitch length. Built-in bobbin winder within operator's view. Easy maintenance. Similarity of parts throughout the entire series. Superb stitch formation by optimum kinematics and bobbin-case opener.



	Version	rpm	针距	脚踏	脚踏	脚踏	脚踏	脚踏	脚踏
						-911/97	-911/97	-900/56	
MH 1243	CL	2100	8.0	●	●	○	○	○	-
MH 1244	CL	2100	8.0	●	●	○	○	○	2.0; 2.4*
MH 1293	CL	2300	6.0	●	●	○	○	○	-
	DL	2000	6.0	●	●				
MH 1294	CL	2300	6.0	●	●	○	○	○	2.0; 2.4*
	DL	2000	6.0	●	●				2.4*

CL For medium heavy materials, threads up to 15/3-ply synth., needle size Nm 110 to 140

DL For heavy materials, threads up to 8/3-ply synth., needle size Nm 160 to 200

-900/56 Thread trimmer solenoid-controlled

-911/97 Automatic backtacking mechanism with additional quickbutton on machine head for backtack inside seams and automatic roller presser lifter.

MC 1333 -712/02
MH 1243 -712/02



疏缝点缝臂式缝纫机

Special Machines For Tacking And Basting Work

- 专做西装大衣, 外套和肩垫的点缝与疏缝的特种机。
- 缝料滑移时, 缝线轻便随动。
- 由于电磁铁控制缝线张力, 在自动剪线后可以轻松缝纫。
- 通过踏板控制, 可以完成单针点缝。
- 可选: 可靠及稳定的剪线系统 (-900/51)。
- 最高转速: 1,000转/分钟。
- Special machine for tacking and basting of jackets, over-coats, shoulder pads, etc.
- Easy drawing of the thread when shifting the workpiece.
- Reliable sewing start after thread trimming due to the solenoid-controlled thread tension.
- One-stitch tacking because of pedal-controlled inching.
- Option: Reliable and sturdy thread trimmer (-900/51).
- Max. speed: 1,000 s.p.m.

MC 1333-712

- 圆筒式底板易于缝制材料引导, 以及对大件物料的有效处理 (如: 夹克肩部)
- 缝制布料厚度可以达到18毫米, 取决于针型
- 可拆卸的工作板(91-142058-71/895), 可以轻松的从筒式变成平台式 (可选)
- Cylindrical material guide for good handling for bulky materials (e.g. shoulder on the jacket)
- Simple processing of materials up to a thickness of 18.0 mm, depending on the used needle system
- Detachable work plate (91-142058-71/895) for an easy conversion from cylinder-bed to flat-bed (Option)

MH 1243-712

- 用于平伏的部分, 如夹克前面边缘的点缝
- 布料厚度可以达到12毫米, 取决于针型
- For work on flat-lying parts, such as tacking work on jacket front edges
- Simple processing of materials up to a thickness of 12.0 mm, depending on the used needle system

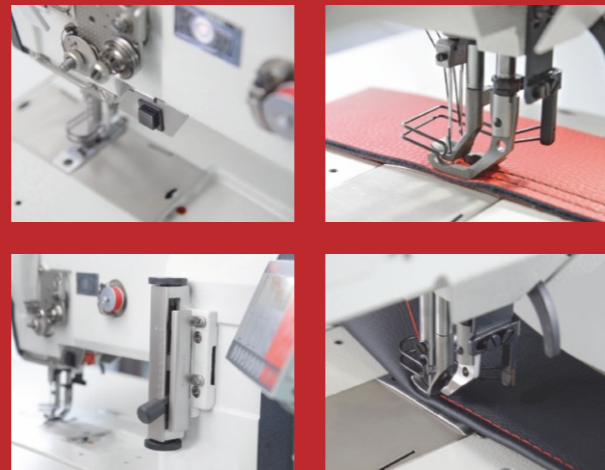
MH 1245 MH 1246



综合送料单/双针平缝机 Single- And Double Needle Lockstitch Sewing Machine With Unison Feed

由于综合送料，送料强劲有力。均匀送料，层与层之间不会滑移。立式大旋梭，容量比标准旋梭大60%。旋梭自动润滑。有效的保护旋梭由于标准内置超载耦合造成的卡线。经久耐用。由于较高的上送料提升（7毫米），使其容易缝制各种厚料，及叠布交叉缝。由于针杆高度达14毫米，即使是缝制很膨胀的面料，装/卸面料也很容易。四轴联动下送布。

High traction due to unison feed. Even feed motion without any ply-shift of individual layers. Large vertical rotary hook with 60% more bobbin thread capacity than other standard-sized hooks (capacity with 40/3 threads: 50 m). Automatic hook lubrication. Efficient hook protection against thread jamming due to standard built-in overload coupling (M). Rugged and durable machine construction. The high top feed lift (7 mm) allows trouble-free sewing of thick materials and an easy sewing over cross seams. Easy loading and unloading – even of bulky material – due to a high fabric clearance of 14 mm. Four-motion drop feed.



Model	Part set -6/0	Part set -6/0	Part set -17/01	Part set -900/56	Part set -911/97	Part set -911/97	Four-motion drop feed
MH 1245*	●						●
MH 1245	●						●
MH 1245*			●				
MH 1246**		●				6.4;8.0(further on request)	●
MH 1246**		●				6.4;8.0(further on request)	●
MH 1246**		●				6.4;8.0(further on request)	●

Part set - 6/01: for general operations Part set -17/01: for binding operations
* with part set, without attachment ** also without part set available x on request, without "P"

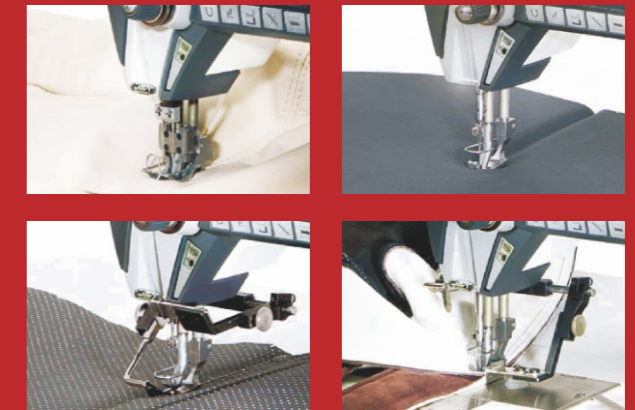
MH 2542 MH 2545 MH 2546



综合送料高速单针平缝机 Special Single-needle High-speed Seamer With Unison Feed (lockstitch)

革命性的设计与创新的工艺的结合促成了一些特别、非凡的东西的发展，这将会影响缝制机的未来。这种深远的组合的一个令人印象深刻的例子是：POWERLINE 2542/2545/2546，是一种机器系列，代表了特种高速综合送料缝制机，配立式旋梭。

The combination of revolutionary design and innovative engineering has led to the development of something quite special, extraordinary something, which will influence the future of the sewing machine. An impressive example for such a far-reaching combination is the 2545/2546 a line of machines, which represents a new generation of special high-speed sewing machines with triple feed (bottom, needle and alternating top feed) and vertical hook.



TYP	针	速度 (s.p.m)	送料	针脚	剪刀	系统	尺寸	附件
MH 2545-321/041	●	3800	12	A:9mm B:20mm	<=13	134-35	90-180	80/3-10/3
MH 2545-341/041	●	3400	12	A:9mm B:20mm	<=13	134-35	90-180	80/3-10/3
MH 2545-521/002	●	3800	9	A:9mm B:20mm	<=5	134-35	90-160	80/3-10/3
MH 2545-541/001	●	3400	12	A:9mm B:20mm	<=13	134-35	90-160	80/3-10/3
MH 2546-521/001	●	3800	12	A:9mm B:20mm	<=13	134-35	90-180	80/3-10/3
MH 2546-541/001	●	3400	12	A:9mm B:20mm	<=13	134-35	90-180	80/3-10/3

附件	针	速度	送料	针脚	剪刀	系统	尺寸	附件
C:345XD:120	●				○			●
C:345XD:120		●			○			●
C:345XD:120			●					●
C:345XD:120				●				●
C:345XD:120					○			●
C:345XD:120	4.0-50.0	●						●
C:345XD:120	4.0-50.0		●					●

* 最高缝速取决于预先选择的行程和针码长度 ● 标配/standard ○ 选购/option

MH 2595
MH 2596



综合送料高速单针高台车
Special Single-needle Postbed Sewing Machine
With Unison Feed (lockstitch)

革命性的设计与创新的工艺的结合促成了一些特别、非凡的东西的发展，这将会影响缝纫机的未来。这种深远的组合的一个令人印象深刻的例子是：POWERLINE 2595/2596，是一种机器系列，代表了新一代具有三同步送料（下送料，机针送料和可选上送料）和垂直旋梭的特殊高台柱式缝纫机。

The combination of revolutionary design and innovative engineering has led to the development of something quite special, extraordinary – something, which will influence the future of the sewing machine. An impressive example for such a far-reaching combination is the POWERLINE 2595/2596 – a line of machines, which represents a new generation of special-postbed sewing machines with triple feed (bottom, needle and alternating top feed) and vertical hook.

TYP	送料	速度 (s.p.m)	针距	针脚	针	系统	Nm
MH 2595-021/100	1	2600	12	A:9mm B:20mm	9mm	134-35	90-180
MH 2595-521/001	1	2600	12	A:9mm B:20mm	9mm	<=13	90-180
MH 2596-021/100	2	2.4-30.0mm	2600	12	A:9mm B:20mm	134-35	90-160
MH 2596-521/001	2	2.4-30.0mm	2600	12	A:9mm B:20mm	134-35	90-160

配置	送料	速度 (s.p.m)	针距	针脚	针	系统	Nm
80/3-10/3	C:345XD:285	●	●			●	
80/3-10/3	C:345XD:285	●	●	○	●	●	●
80/3-10/3	C:345XD:285	●	●			●	
80/3-10/3	C:345XD:285	●	●	○	●	●	●

* 最高缝速取决于预先选择的行程和针码长度 ● 标配/standard ○ 选购/option

MH 2645



直驱单针锁缝平板厚料机
Direct Drive Single Needle Lockstitch Flat Thick Material Machine

全新一体式方案的工业设计，造型新颖，机构紧凑，集成内置式直驱伺服电机和优越的电控系统，强劲且高效的三同步送料系统，超大旋梭，越大操作空间，卓越的缝纫性能及爬坡厚薄料功能，使缝制工作更简单，更高效，线迹更美观。本机适用于中厚料的加工领域，是一款高性价比的缝制设备。

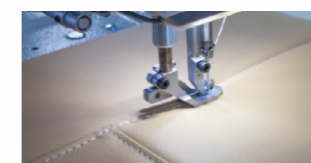
The industrial design of the new one-piece solution, novel shape, compact mechanism, integrated built-in direct drive servo motor and superior electrical control system, powerful and efficient unison feeding system, large rotary hook, large operating space, excellent sewing performance. The function of climbing over thick and thin materials makes the sewing work easier, more efficient, and the stitches are more beautiful. This machine is suitable for the processing of medium to heavy materials and is a cost-effective sewing machine.

针码长度	每分钟针数	单针	内置LED缝纫灯	锁缝	垂直旋梭32mm	底牙、机针交叉	A=送布时空间
[mm]max.	[min]max.	Single needle	Integrated LED sewing light	Lockstitch	Vertical hook extra large(XXL)	Bottom feed, needle feed and alternating feet	A= Clearance when sewing B= Clearance when lifting
9	3000	134-35 110#-140#	●	●	●	9	20

交替压脚行程	自动抬压脚/可交替压脚行程	第二线张力	自动倒回针和自动剪线	化纤9合股线/包芯线
Stroke of the alternating sewing feet	Automatic sewing foot lift / foot stroke adjustable by dial with / simultaneous automatic speed limitation	Additional thread tension	Automatic seam back-tacking and thread trimmer	Synthetic / core thread
[mm] max			[mm]	[Nm] max.
9	●	●	● ca./approx. 15mm	80/3-15/3



压脚抬高高度最多可达20mm
The presser foot lift can be raised up to 20mm



缝制适应性性强（可同时缝制厚及中料）最高缝速可达3000针/分钟
Strong sewing adaptability (can sew thick and medium materials at the same time) the highest sewing speed can reach 3000 stitches / minute



压脚交互量旋钮（交互量可调）最大交互量可达9mm，安全爬坡不同厚度的缝料层
Alternating press feet stroke adjustment dial (alternating feet stroke height can be adjusted) the maximum stroke can reach 9mm, safely climbing over different thickness of sewing material



一体化电控（直驱电机）
Integrated electronic control (direct drive motor)



多功能机头按键（智能操作）如自动剪线，自动倒回针，气动抬压脚/压脚交互快速调节机构
Multifunctional machine head buttons (intelligent operation) such as automatic thread trimming, automatic back-latching, pneumatic presser foot lift/alternative presser feet quick stroke adjustment mechanism



线迹调节旋钮（线迹长度可调）
最大针码9mm
Stitch length adjustment knob (adjustable stitch length) up to 9mm



XXL超大旋梭比标准旋梭增加70%的梭线量，提高工作效率
XXL (Super large) Hook increases 70% of the bobbin thread volume and improves work efficiency



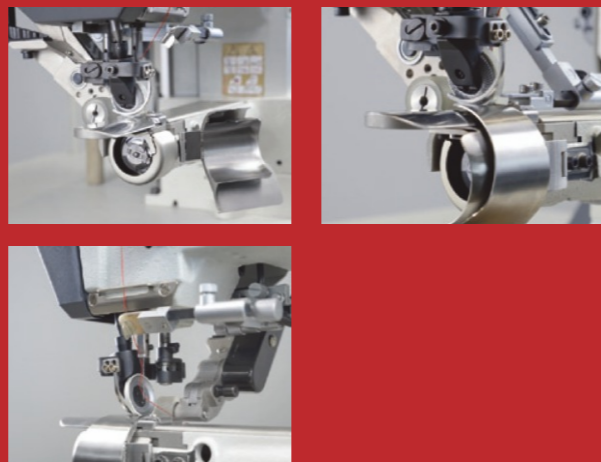
配备额外的第二个可切换的线张力
Equipped with an additional second switchable thread tension

MC 3731



圆筒型缝纫机带后帮夹具
New Cylinder Arm Machine With Counter Folder
For Stitching Not Pre-shaped, Thermoplastic Counter.

- 滚动上送料轮及后拖轮（不带下送料）确保完美的送料性能。
- 拖轮靠近针头，保证了鞋后帮更好的成型（缝制时鞋后帮成型）。
- 未经培训的工人也能轻松处理。
- 坚固可靠的剪线器。
- 大G型旋梭（=减少更换底线次数）。
- 外层包胶及齿轮保护的滚动上送料轮。
- 滚轮压脚行程10mm。
- 弧型针板在圆筒型臂上。
- 夹具可以移出，轻松地更换梭芯。
- 夹具在缝制过程中将被固定，并可以解除固定从而脱离。
- T型靠边导轨。
- 最大针距: 5.0 mm。
- 缝纫线号: 30/3; 40/3 丝。
- 机器配套机架台板和电机（安装在台板下方）发货。
- 驱动: P40CD。
- LED灯内置于机头内。
- 无需气泵。
- The puller is close to the needle which guarantees a better shaping of the counter (Counter shaping during sewing).
- Easy handling also for untrained workers.
- Solid and reliable thread trimmer.
- Large G hook (= less bobbin changes).
- Coated roller presser with gear protection .
- Roller presser stroke 10 mm .
- Curved needle plate above the free arm .
- Folder can be swing out to change the bobbin easily .
- Folder will be locked during sewing and can be unlocked to swing out.
- T- edge guide.
- Max. stitch length: 5 mm.
- Thread size: 30/3; 40/3 Synth.
- Machine will be delivered with table top, stand and motor (under table mounted).
- Control unit P40 CD.
- LED light in sewing head.
- No compressed air required.



MP 3020-867



程控花样机
CNC Program Pattern Sewing Machine

采用三倍旋梭，大容量线芯，适用于大面积、复杂线迹花样缝纫；
快速装夹装置，减少待机时间；
红外线条码识别，自动读取、切换花样缝纫。

Special for the complicated pattern stitching and larger area application,
3 times large hook, and super large bobbin for the bottom thread.
Fast-jig installation design, time saving, and improvement the efficiency.
Machine With the New function, Infrared bar code recognition device,
Auto-ID the pattern instant, select the pattern easily.



型号	Model	MP 3020-867
缝纫范围	Sewing area	350X250mm
最高缝纫速度	Maximum sewing speed	2700针/分钟 2700rpm
针码	Stitch	0.05-20.0mm
最大针数	Maximum no. of stitches	20000针/缝纫花样 20000stitches/pattern
旋梭	Hook	三倍旋梭 Rotaryhook
数据存储介质	Data storage method	USB内存记忆体 USB memory
外压脚方式	Work holder method	气动式 Penumatic
中压脚提升量	Presser foot lift stroke	15mm
马达	Motor	750W直驱式伺服电机 750W Direct-drive servo motor
使用机针	Applicable needle	DPX17
操作面板	Operation panel	7.5" LCD touch panel
电源	Power supply	220-240V
机器尺寸	Product size	1200X1360X1300mm

MU 3101-540



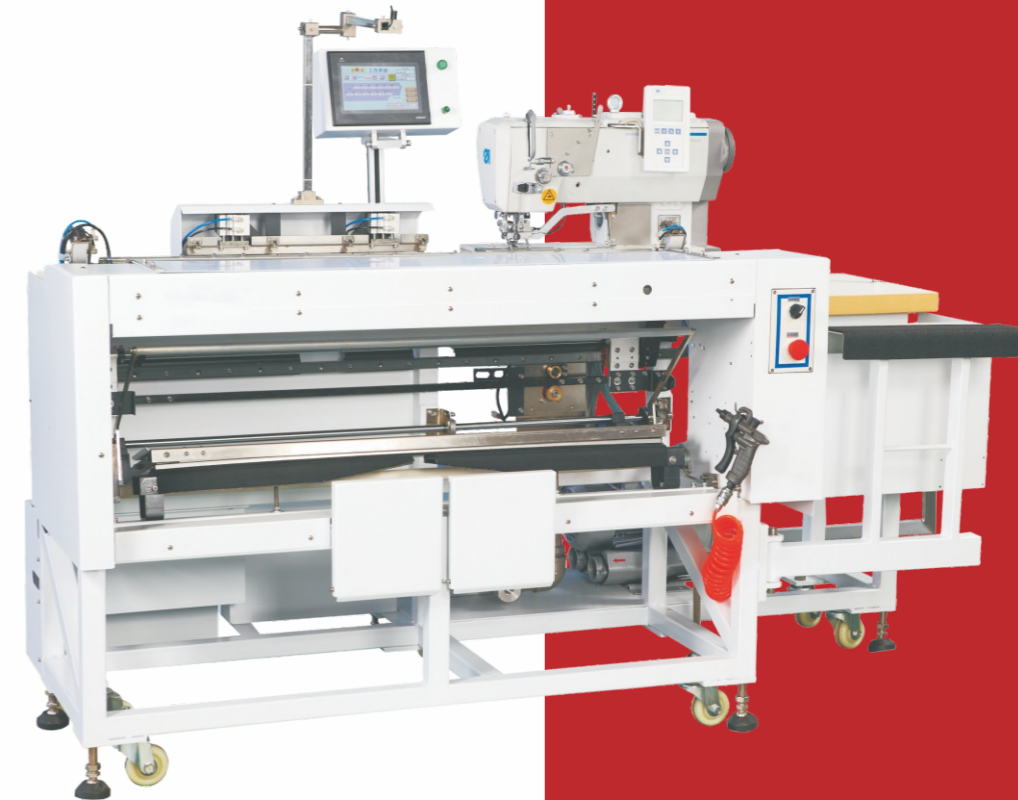
自动锁眼机(左收料)
Automatic Buttonhole Indexer With Left Stacker

全自动锁眼机，每个锁眼间距更精准，线迹更完美。缝制完成后自动收料。
产能：一个人操作2台2300-2600个/8H；一个人使用3台3500-3900个/8H
功效：普通工人5倍以上
Full automatic buttonholing with more accurate distance between buttonholes and excellent seam quality. Automatically stacking the fabric after finishing the button.
Productivity: With 2 pcs machines operated by one person, output 2300-2600pcs/8h, one people with 3 pcs machines, output 3500-3900pcs/8h.
Efficiency: It is 5 times higher than normal working without machine.



型号	Model	MU 3101-540	
最高缝速	Max sewing speed	4200rpm/常用3600rpm	4200rpm/normal 3600rpm
钮眼长度	Buttonhole length	≤25mm	
切刀尺寸	Cutting dimension	6.4-19.1(1/4-3/4)	
压脚提升高度	Presser foot lift height	≤14mm	
机针	Needle	DPX5# 11J-#14J	
使用缝线	Thread	普通	Normal
钮眼间隔	Distance between buttonholes	≤700mm	
钮眼与衣片边缘间隔	Margin from the front side end of fabric	6.2-22mm	
最大缝制行走距离	Max sewing length	≤600mm	
上端间隔	Distance from the top end of fabric	≤140mm	
衣片宽幅	Fabric width	200-420mm	
衣片长度	Fabric length	490-890mm	
缝制行走方向	Sewing direction	左方向	Left
锁眼规格	Buttonhole type	50个	50pcs
程序储存个数	Max number of program storage	100个	100pcs
缝制设定范围	Stitching limitation	无限	Unlimited
电压	Voltage	220V	
气压	Air pressure	0.5MPa	

MU 3102-540



自动锁眼机(前收料)
Automatic Buttonhole Indexer With Front Stacker

全自动锁眼机锁眼，每个锁眼间距更精准，线迹更完美。
产能：一个人操作2台2600个/8H；一个人使用3台3900个/8H
功效：普通工人5倍以上
Full automatic buttonholing with more accurate distance between buttonholes and excellent seam quality. Automatically stacking the fabric after finishing the button.
Productivity: With 2 pcs machines operated by one person, output 2600pcs/8h, one people with 3 pcs machines, output 3900pcs/8h.
Efficiency: It is 5 times higher than normal working without machine.



型号	Model	MU 3102-540	
最高缝速	Max sewing speed	4200rpm/常用3600rpm	4200rpm/normal 3600rpm
钮眼长度	Buttonhole length	≤25mm	
切刀尺寸	Cutting dimension	6.4-19.1(1/4-3/4)	
压脚提升高度	Presser foot lift height	≤14mm	
机针	Needle	DPX5# 11J-#14J	
使用缝线	Thread	普通	Normal
钮眼间隔	Distance between buttonholes	≤700mm	
钮眼与衣片边缘间隔	Margin from the front side end of fabric	6.2-22mm	
最大缝制行走距离	Max sewing length	≤620mm	
上端间隔	Distance from the top end of fabric	≤140mm	
衣片宽幅	Fabric width	200-420mm	
衣片长度	Fabric length	490-890mm	
缝制行走方向	Sewing direction	左方向	Left
锁眼规格	Buttonhole type	50个	50pcs
程序储存个数	Max number of program storage	30个	30pcs
缝制设定范围	Stitching limitation	无限	Unlimited
电压	Voltage	220V	
气压	Air pressure	0.5MPa	

MU 3110-532



全自动钉扣机 Full Automatic Button Sewer With Stacker

全自动钉扣机，每个纽扣间距更精准，线迹更完美。
产能：额定钉扣速度13500-15000颗/8h，连续送扣速度29500颗/8h
功效：提高1倍以上

Full automatic button attached with more accurate distance between buttons and excellent seam quality. Automatically stacking the fabric after sewing the buttons.
Productivity: rated button attached speed 13500-15000pcs/8h, continuous button feeding speed is 29500pcs/8h.
Efficiency: more than 1 times increased.



型号	Model	MU 3110-531	
最高缝速	Max sewing speed	2700(针/分)	Stitch/m
钮扣间距	Distance between buttons	任意设定	Unlimited
机针	Needle	DPX17	
使用缝线	Thread	普通	Normal
行程长度	Max feeding length	≤700mm	
钮扣	Button	6.5-22mm	
最大缝制行走距离	Max sewing length	≤620mm	
上端间隔	Distance from the top end of fabric	≤140mm	
衣片宽幅	Fabric width	200-420mm	
衣片长度	Fabric length	490-890mm	
缝制行走方向	Sewing direction	左方向	Left
程序储存个数	Max number of program storage	100个	100pcs
缝制设定范围	Stitching limitation	无限	Unlimited
电压	Voltage	220V	
气压	Air pressure	0.5MPa	

MU 3122-281



自动打褶复仕机(过肩) Automatic Back York Pleating Machine One Step

自动打褶复仕(过肩)缝纫机
生产效率：1440-20% (减去其他时间) = 1152/8小时
Automatic back yolk pleating machine
Productivity: 1440-20% (deduct other time) = 1152/8h

使用缝机	Sewing machine	MU 3122-281	
最高缝纫速度(针/分)	Max sewing speed(stitch/m)	最高缝纫速度5000/分钟	5000 stitch/m
使用缝针	Needle	134/797#11	
缝迹长度	Sewing length	0.5-2.5mm	
最大缝制长度	Max sewing length	700mm	
中心褶宽	Mid pleating width	30-40mm	
左右两侧褶宽	Two side pleating width	10-20mm	
褶的位置	Pleating position	两端起60-120mm	From two sides 60-120mm
线迹与止口间隔	Distance between sewing & folding place	0.5mm-1.5mm	
最大缝制长度	Max sewing length	700mm	
自动轨道长度	Automatic rail length	800mm	
压脚高度	Presser foot height	10mm	
台面高度	Table top height	930mm	
电压	Voltage	220V	
气压	Air pressure	0.5MPa	

MU 3151-2516



自动烫袋机 Automatic Folding & Sewing Machine of Shirt Pocket

为了折叠边缘并在机器的三个部分上保持堆叠可以显着提高生产率。
 生产力: 3600-20% (不扣工作时间) = 2880pcs/8h
 To crease the edge & keep stacking together on three parts of machine could increase the productivity dramatically.
 Productivity:3600-20%(deduct no working time)=2880pcs/8h



使用缝机	Sewing machine	MU 3151-2516
缝纫机速度	Sewing speed	2500rpm (间距3mm以下)
使用缝针	Needle	DPX5 DPX7#11
压脚高度	Presser height	18-22mm
缝迹长度	Sewing length	0.1-12.7mm
断线检测	Thread broken check	断线时自动机自动停止
自动感应	Automatic sensor	自动缝制
操作台面高度	Table top height	930mm
电压	Voltage	220V/50Hz
消耗电力	Power consumption	650Va
消耗气压	Air pressure consumption	5Kg/cm ² 5/min

MU 3155-281



自动贴袋机 Automatic Folding & Attaching Machine of Shirt Pocket

生产效率: 1920-20% (减去其他时间) =1600/8小时
 高品质, 高效率缝制效果:
 因为有了以上特殊的装置, 所以保证了口袋缝迹精准完美并可根工艺需求设置和交换模具。
 止口缝迹0.5mm-1.5mm
 Productivity:1920-20%(deduct spare time)=1600/8h
 High quality & high efficiency sewing with perfect & accurate stitching.
 The jig could be changed according to special requirement.
 Seam allowance is 0.5-1.5mm.



新颖独特的装置
Creative & unique design

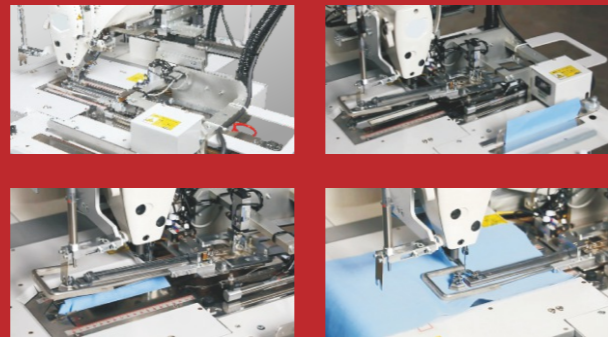
型号	Model	MU 3155-281
使用缝纫机	Sewing machine head	单针平缝机 Single needle lock stitch
缝纫机速度	Sewing speed	最高速maximum 5000rpm、一般缝制速度normal 3600rpm、低速low 1800rpm
使用机针	Needle	DPX5 12#
针杆高度	Needle bar height	35mm
控制系统	Control system	伺马达带动x,y轴 Servo motor drive x&y axis
台面高度	Table top height	930mm
电压	Voltage	220V
气压	Air pressure	0.5mpa
机器尺寸	Machine dimension	1400w X 900d X 1500mm

MU 3162-281



自动袖叉机
Automatic Cuff Vent Sewing Machine

生产效率: 1320-20% (减去其他时间) =1100/8小时
 高品质, 高效率缝制效果:
 缝迹精准完美, 并可根据工艺需求设置袖叉模式。
 止口缝迹0.7mm-1.5mm
 Productivity:1320-20%(deduct spare time)=1100/8h
 High quality & high efficiency sewing with perfect & accurate stitching.
 The pattern of cuff vent could be adjusted to special requirement.
 Seam allowance is 0.7-1.5mm.



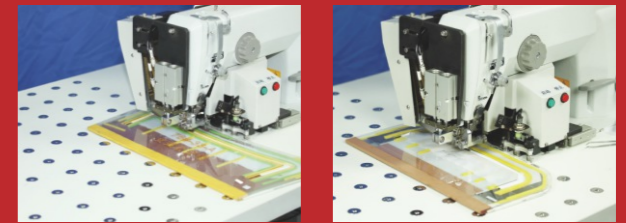
型号	Model	MU 3162-281	
使用缝纫机	Sewing machine head	单针平缝机	Single needle lock stitch
针杆行程	Needle bar foute	32mm	
缝纫速度	Sewing speed	最高maximum 5000rpm、通常normal 3000rpm、起针start 200rpm	
使用机针	Needle	DPX5 12#	
针距长度	Length of stitching distance	随缝纫速度而改变	Change according to speed
面料折叠厚度	Thickness of floding fabric	不超过5mm	No more than 5mm
上压脚装置	Upper foot presser	配置压脚反转装置	With foot presser reverse device
面线检测	Upper thread checking	断线自动停止	Automatic stop when broken
控制系统	Control system	伺服马达带动x,y轴	Ervo motor drive x&y axis
可储存参数	Storage program	22个	22pcs
台面高度	Height of table top	930mm	
电压	Voltage	220/ac	
功率	Power supply	650va	
气压	Air pressure	0.5/mpa	
机器尺寸	Machine dimension	1100w X 1000d X 1300mm	

MU 3190-281



自动运模机
Automatic Templet Sewing Unit for Cuff and Collar Making

生产效率: 列: (衬衫领) 2400-20% (减去其他时间) =1920/8h
 Productivity:for example shirt collar 2400-20%(deduct no working time)=1920pcs/8h



使用缝机	Sewing machine used	MU 3190-281
最高缝纫速度	Max sewing speed	5000rpm
使用缝针	Needle	134/797#11
缝迹长度	Stitch length	≤4mm
操作台面高度	Table top height	820mm
电压	Voltage	220V/50Hz
消耗电力	Power consumption	650VA
消耗气压	Air pressure	5Kg/cm ²

MU 6030-867



程控花样机 CNC Program Pattern Sewing Machine

采用三倍旋梭，大容量线芯，适用于大面积、复杂线迹花样缝纫；
快速装夹装置，减少待机时间；
红外线条码识别，自动读取、切换花样缝纫。

Special for the complicated pattern stitching and larger area application,
3 times large hook, and super large bobbin for the bottom thread.
Fast-jig installation design, time saving, and improvement the efficiency.
Machine with the new function, infrared barcode recognition device,
Auto-ID the pattern instant, select the pattern easily.



机型	Model	MU 6030-867	
缝纫范围	Sewing area	600X300mm	
最高缝纫速度	Maximum sewing speed	2300针/分钟	20000rpm
针码	Stitch	0.05-20.0mm	
最大针数	Maximum no. of stitches	20000针/缝纫花样	20000 stitches/pattern
旋梭	Hook	三倍旋梭	
数据存储介质	Data storage method	USB内存记忆体	USB memory
外压脚方式	Work holder method	气动式	
中压脚提升量	Presser foot lift stroke	15mm	
马达	Motor	750W直驱式伺服电机	750W direct-drive servo motor
使用机针	Applicable needle	DPX17	
操作面板	Operation panel	7.5" LCD touch panel	
电源	Power supply	220-240V	
机器尺寸	Product size	1420X1450X1310mm	

功能图表 FUNCTION CHART

-  平台式缝纫机
Flat bed sewing machine
-  小摆梭
small CB hook
-  倒缝加固系统
Backtacking system
-  包缝机
Monobloc sewing machine
-  大摆梭
large CB hook
-  自动抬压脚
Automatic presser foot lift
-  线数
Number of threads
-  链式线迹弯勾
Chain stitch looper
-  针杆行程
Take up lever stroke
-  针数
Number of needles
-  下送料
Bottom feed
-  线迹距
stitch length
-  机针规格
Needle specification
-  上送料
Top feed
-  压脚抬高高度
Height of presser lift
-  针位
Needle gauge
-  针牙送料
Needle feed
-  转速
Speed
-  摆针距
Bight width
-  差动下送料
Differential Bottom feed
-  压脚长度
Length of presser lift
-  中厚料
Medium material
-  下送料及可变速送料
Bottom feed and variable top feed
-  工作范围
Sewing area
-  厚料
Heavy duty
-  差动下送料及可变速送料
Differential bottom feed and variable top feed
-  自动吸风
Auto suction
-  包边宽度
Over edge width
-  下送料及可选上送料
Bottom feed and alternating top feed
-  平头锁眼
Straight button hole
-  包边线迹长度
Over edge stitch length
-  复合送料
Unison feed
-  圆锁
Eyelet button hole
-  标准立式旋梭
Vertical hook, small
-  切边器
Machine with edge trimmer
-  用电规格
Power specification
-  超大立式旋梭
Vertical hook, large
-  拨线器
Thread wiper
-  直驱节能电机
Direct drive energy saving motor
-  超大型立式旋梭
Extra-large vertical sewing hook
-  夹线装置
Thread nipper device
-  激光切割
Laser cutting
-  卧式小旋梭
Horizontal hook, small
-  剪线器
Thread trimmer
-  单刀剪线
Single knife thread trimmer
-  卧式大旋梭
Horizontal hook, large
-  自动定针功能
Automatic needle positioning
-  双刀剪线
Double knives thread trimmer